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Committee of Experts on the Transport of Dangerous Goods and on the Globally Harmonized System of Classification and Labelling of Chemicals

> Report of the Committee of Experts on the Transport of Dangerous Goods and on the Globally Harmonized System of Classification and Labelling of Chemicals on its seventh session

held in Geneva on 12 December 2014

Addendum

Annex I

Amendments to the eighteenth revised edition of the Recommendations on the Transport of Dangerous Goods, Model Regulations (ST/SG/AC.10/1/Rev.18)*

^{*} For technical reasons, the paper version of this document is printed in black and white. For page 29 the electronic version should be consulted. For the Lithium battery mark in Figure 5.2.5 the hatching should be in red.

Recommendations

In Recommendation 8, replace "ST/SG/AC.10/11/Rev.5, Amend.1 and Amend.2" by "ST/SG/AC.10/11/Rev.6".

Model regulations

Chapter 1.1

In NOTE 1 after the heading of the Chapter, replace "ST/SG/AC.10/11/Rev.5, Amend.1 and Amend.2" by "ST/SG/AC.10/11/Rev.6".

- 1.1.1.2 Insert a new NOTE 3 to read as follows:
- "NOTE 3: 1.1.1.2 (a) above is only applicable to the means of transport performing the transport operation.".
- 1.1.1.7 Add the following new sentence at the end of the paragraph under 1.1.1.7: "The requirements of the standard that do not conflict with these Regulations shall be applied as specified, including the requirements of any other standard, or part of a standard, referenced within that standard as normative.".

Chapter 1.2

- 1.2.1 In the definition of "Aerosol or aerosol dispenser", insert "an article consisting of" after "means".
- 1.2.1 Under the definition of "CGA", amend the address in brackets to read as follows: "(CGA, 14501 George Carter Way, Suite 103, Chantilly, VA 20151, United States of America)".
- 1.2.1 In the definition of "*GHS*", replace "fifth revised edition" by "sixth revised edition" and replace "ST/SG/AC.10/30/Rev.5" by "ST/SG/AC.10/30/Rev.6".
- 1.2.1 In the definition of "Liquid", replace "ECE/TRANS/225 (Sales No. E.12.VIII.1)" by "ECE/TRANS/225 (Sales No. E.14.VIII.1)".
- 1.2.1 In the definition of "Manual of Tests and Criteria", replace "fifth revised edition" by "sixth revised edition" and replace "ST/SG/AC.10/11/Rev.5, Amend.1 and Amend.2" by "ST/SG/AC.10/11/Rev.6".
- 1.2.1 In the definition of "Large salvage packaging", replace "or leaking" by ", leaking or non-conforming".
- 1.2.1 In the definition of "Salvage pressure receptacle" replace "1 000" by "3 000".
- 1.2.1 In the definition of "*Tube*", replace "a seamless transportable pressure receptacle of" by "a transportable pressure receptacle of seamless or composite construction having".
- 1.2.1 Add the following new definitions in alphabetical order:
- "Design life, for composite cylinders and tubes, means the maximum life (in number of years) to which the cylinder or tube is designed and approved in accordance with the applicable standard;".

"Self-accelerating polymerization temperature (SAPT) means the lowest temperature at which polymerization may occur with a substance in the packaging, IBC or portable tank as offered for transport. The SAPT shall be determined in accordance with the test procedures established for the self-accelerating decomposition temperature for self-reactive substances in accordance with Part II, Section 28 of the Manual of Tests and Criteria;".

"Service life, for composite cylinders and tubes, means the number of years the cylinder or tube is permitted to be in service;".

Chapter 2.0

2.0.0 Existing text becomes 2.0.0.1.

Add a new 2.0.0.2 to read as follows:

- "2.0.0.2 A consignor who has identified, on the basis of test data, that a substance listed by name in column 2 of the Dangerous Goods List in Chapter 3.2 meets classification criteria for a hazard class or division that is not identified in the list, may, with the approval of the competent authority, consign the substance:
- Under the most appropriate generic or not otherwise specified (N.O.S.) entry reflecting all hazards; or
- Under the same UN number and name but with additional hazard communication information as appropriate to reflect the additional subsidiary risk(s) (documentation, label, placard) provided that the primary hazard class remains unchanged and that any other transport conditions (e.g. limited quantity, packaging and tank provisions) that would normally apply to substances possessing such a combination of hazards are the same as those applicable to the substance listed.
- **NOTE:** When a competent authority grants such approvals, it should inform the United Nations Sub-Committee of Experts on the Transport of Dangerous Goods accordingly and submit a relevant proposal of amendment to the Dangerous Goods List. Should the proposed amendment be rejected, the competent authority should withdraw its approval.".
- 2.0.2.2 At the end, insert a new sentence to read as follows: "The substances listed by name in column (2) of the Dangerous Goods List of Chapter 3.2 shall be transported according to their classification in the list or under the conditions specified in 2.0.0.2.".

Chapter 2.1

2.1.1.4 (f) Amend the paragraph before the Note to read as follows:

"This division comprises articles which predominantly contain extremely insensitive substances and which demonstrate a negligible probability of accidental initiation or propagation.".

- 2.1.2.1.1 Amend the description for Compatibility Group N to read as follows: "Articles predominantly containing extremely insensitive substances".
- 2.1.3.5.1 In the second sentence, insert a paragraph brake after "However," and replace "," by ":". Remainder of the sentence becomes new sub-paragraph (b). Insert a new sub-paragraph (a) to read as follows:
- "(a) waterfalls giving a positive result when tested in the HSL Flash composition test in Appendix 7 of the Manual of Tests and Criteria shall be classified as 1.1G regardless of the results of Test Series 6;".

2.1.3.5.5 In the table, for the entry "Fountain" in the column "Includes: / Synonym", delete "showers". In the third column, at the end, add the following Note:

"NOTE: Fountains intended to produce a vertical cascade or curtain of sparks are considered to be waterfalls (see row below).".

After the row for "Fountain", insert a new row to read as follows:

Type	Includes: / Synonym:	Definition	Specification	Classification
Waterfall	cascades, showers	pyrotechnic	containing a pyrotechnic substance	1.1G
		fountain intended to	which gives a positive result when tested	
		produce a vertical	in the HSL Flash composition test in	
		cascade or curtain	Appendix 7 of the Manual of Tests and	
		of sparks	Criteria regardless of the results of Test	
			Series 6 (see 2.1.3.5.1 (a))	
			containing a pyrotechnic substance	1.3G
			which gives a negative result when tested	
			in the HSL Flash composition test in	
			Appendix 7 of the Manual of Tests and	
			Criteria	

- 2.1.3 Add a new paragraph 2.1.3.7 to read as follows:
- "2.1.3.7 Classification documentation
- 2.1.3.7.1 A competent authority assigning an article or substance into Class 1 should confirm with the applicant that classification in writing.
- 2.1.3.7.2 A competent authority classification document may be in any form and may consist of more than one page, provided pages are numbered consecutively. The document should have a unique reference.
- 2.1.3.7.3 The information provided shall be easy to identify, legible and durable.
- 2.1.3.7.4 Examples of the information that may be provided in the classification documents are as follows:
 - (a) The name of the competent authority and the provisions in national legislation under which it is granted its authority;
 - (b) The modal or national regulations for which the classification document is applicable;
 - (c) Confirmation that the classification has been approved, made or agreed in accordance with the United Nations Recommendations on the Transport of Dangerous Goods or the relevant modal regulations;
 - (d) The name and address of the person in law to which the classification has been assigned and any company registration which uniquely identifies a company or other body corporate under national legislation;
 - (e) The name under which the explosives will be placed onto the market or otherwise supplied for transport;
 - (f) The Proper Shipping Name, UN number, Class, Hazard Division and corresponding compatibility group of the explosives;
 - (g) Where appropriate, the maximum net explosive mass of the package or article;

- (h) The name, signature, stamp, seal or other identification of the person authorised by the competent authority to issue the classification document is clearly visible;
- (i) Where safety in transport or the hazard division is assessed as being dependent upon the packaging, the packaging mark or a description of the permitted:
 - Inner packagings
 - Intermediate packagings
 - Outer packagings
- (j) The classification document states the part number, stock number or other identifying reference under which the explosives will be placed onto the market or otherwise supplied for transport;
- (k) The name and address of the person in law who manufactured the explosives and any company registration which uniquely identifies a company or other body corporate under national legislation;
- (l) Any additional information regarding the applicable packing instruction and special packing provisions where appropriate;
- (m) The basis for assigning the classification, i.e. whether on the basis of test results, default for fireworks, analogy with classified explosive, by definition from the Dangerous Goods List etc.;
- (n) Any special conditions or limitations that the competent authority has identified as relevant to the safety for transport of the explosives, the communication of the hazard and international transport;
- (o) The expiry date of the classification document is given where the competent authority considers one to be appropriate.".

2.2 Insert a new 2.2.4 to read as follows:

"2.2.4 Gases not accepted for transport

Chemically unstable gases of Class 2 shall not be accepted for transport unless the necessary precautions have been taken to prevent the possibility of a dangerous decomposition or polymerization under normal conditions of transport or unless transported in accordance with special packing provision (r) of packing instruction P200 (4) of 4.1.4.1, as applicable. For the precautions necessary to prevent polymerization, see special provision 386 of Chapter 3.3. To this end particular care shall be taken to ensure that receptacles and tanks do not contain any substances liable to promote these reactions."

2.3.2.2 Amend sub-paragraph (a) to read as follows:

"(a) The viscosity and flash-point are in accordance with the following table:

Kinematic viscosity (extrapolated) v (at near-zero shear rate) mm²/s at 23 °C	Flow-time t in seconds	Jet diameter (mm)	Flash-point, closed-cup (°C)
$20 < v \le 80$	$20 < t \le 60$	4	above 17
$80 < v \le 135$	$60 < t \le 100$	4	above 10
$135 < v \le 220$	$20 < t \le 32$	6	above 5
$220 < v \le 300$	$32 < t \le 44$	6	above -1
$300 < v \le 700$	$44 < t \le 100$	6	above -5
700 < v	100 < t	6	No limit

,,

Footnote 1 reads as follows:

Viscosity determination: Where the substance concerned is non-Newtonian, or where a flow cup method of viscosity determination is otherwise unsuitable, a variable shear-rate viscometer shall be used to determine the dynamic viscosity coefficient of the substance, at 23 °C, at a number of shear rates. The values obtained are plotted against shear rate and then extrapolated to zero shear rate. The dynamic viscosity thus obtained, divided by the density, gives the apparent kinematic viscosity at near-zero shear rate."

Renumber existing footnote 1 in 2.3.4 as footnote 2.

2.3.2.5 Replace the introductory sentence by the following:

"2.3.2.5 Viscous liquids

2.3.2.5.1 Except as provided for in 2.3.2.5.2, viscous liquids which:".

Insert a new 2.3.2.5.2 to read as follows:

"2.3.2.5.2 Viscous liquids which are also environmentally hazardous, but meet all other criteria in 2.3.2.5.1, are not subject to any other provisions of these Regulations when they are transported in single or combination packagings containing a net quantity per single or inner packaging of 5 litres or less, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.".

2.3 Insert a new 2.3.5 to read as follows:

"2.3.5 Substances not accepted for transport

Chemically unstable substances of Class 3 shall not be accepted for transport unless the necessary precautions have been taken to prevent the possibility of a dangerous decomposition or polymerization under normal conditions of transport. For the precautions necessary to prevent polymerization, see special provision 386 of Chapter 3.3. To this end particular care shall be taken to ensure that receptacles and tanks do not contain any substances liable to promote these reactions."

- 2.4.1.1 (a) Insert "and polymerizing substances" after "through friction; self-reactive substances".
- 2.4.1.2 Insert a new sub-paragraph (c) to read as follows:
- "(c) Polymerizing substances (Division 4.1);".
- 2.4.1.2 Renumber sub-paragraphs (c) to (f) as (d) to (g) respectively.
- 2.4.1.2 In the last sentence after the sub-paragraphs, insert "and polymerizing substances" after "self-reactive substances".
- 2.4.2 In the heading, replace "and" by "," and insert "and polymerizing substances" at the end.
- 2.4.2.1 In sub-paragraph (b), delete "and" at the end. Amend the end of sub-paragraph (c) to read "...(see 2.4.2.2); and". Add a new sub-paragraph (d) to read as follows:
- "(d) Polymerizing substances (see 2.4.2.5).".

Insert a new 2.4.2.5 to read as follows:

"2.4.2.5 Division 4.1 Polymerizing substances and mixtures (stabilized)

2.4.2.5.1 Definitions and properties

Polymerizing substances are substances which, without stabilization, are liable to undergo a strongly exothermic reaction resulting in the formation of larger molecules or resulting in the formation of polymers under conditions normally encountered in transport. Such substances are considered to be polymerizing substances of Division 4.1 when:

- (a) Their self-accelerating polymerization temperature (SAPT) is 75 °C or less under the conditions (with or without chemical stabilization as offered for transport) and in the packaging, IBC or portable tank in which the substance or mixture is to be transported;
- (b) They exhibit a heat of reaction of more than 300 J/g; and
- (c) They do not meet any other criteria for inclusion in Classes 1 to 8.

A mixture meeting the criteria of a polymerizing substance shall be classified as a polymerizing substance of Division 4.1.

- 2.4.2.5.2 Polymerizing substances are subject to temperature control in transport if their self-accelerating polymerization temperature (SAPT) is:
- (a) When offered for transport in a packaging or IBC, 50 °C or less in the packaging or IBC in which the substance is to be transported; or
- (b) When offered for transport in a portable tank, 45 °C or less in the portable tank in which the substance is to be transported.
- 2.4.2.5.3 Polymerizing substances that also meet the criteria of 2.9.3 shall be consigned under the appropriate polymerizing substance entry.".
- 2.4.4.3.3 Replace "equal to or greater than 1 litre" by "greater than 1 litre".

2.5.3.2.4 In the table, amend the entries listed below as indicated:

Organic peroxide		Column	Amendment
DIBENZOYL PEROXIDE	(first row)	Concentration (%)	Replace ">51 - 100" by ">52 - 100"
tert-BUTYL CUMYL PEROXIDE	(first row)	Number (Generic entry)	Replace "3107" by "3109"
DICETYL PEROXYDICARBONATE	(first row)	Packing Method	Replace "OP7" by "OP8"
DICETYL PEROXYDICARBONATE	(first row)	Number (Generic entry)	Replace "3116" by "3120"
tert-BUTYL PEROXY-3,5,5- TRIMETHYLHEXANOATE	(first row)	Concentration (%)	Replace ">32-100" by ">37-100"
tert-BUTYL PEROXY-3,5,5- TRIMETHYLHEXANOATE	(third row)	Concentration (%)	Replace "≤ 32" by "≤37"
tert-BUTYL PEROXY-3,5,5- TRIMETHYLHEXANOATE	(third row)	Diluent type B (%)	Replace "≥ 68" by "≥ 63"

Chapter 2.6

Insert a new 2.6.2.5 to read as follows:

"2.6.2.5 Substances not accepted for transport

Chemically unstable substances of Division 6.1 shall not be accepted for transport unless the necessary precautions have been taken to prevent the possibility of a dangerous decomposition or polymerization under normal conditions of transport. For the precautions necessary to prevent polymerization, see special provision 386 of Chapter 3.3. To this end particular care shall be taken to ensure that receptacles and tanks do not contain any substances liable to promote these reactions."

Chapter 2.7

2.7.2.4.1.3 (b) Replace "marking "RADIOACTIVE"" by "mark "RADIOACTIVE"" wherever it appears.

2.7.2.4.1.4 (b) Replace "marking "RADIOACTIVE"" by "mark "RADIOACTIVE"".

Chapter 2.8

Insert a new 2.8.3 to read as follows:

"2.8.3 Substances not accepted for transport

Chemically unstable substances of Class 8 shall not be accepted for transport unless the necessary precautions have been taken to prevent the possibility of a dangerous decomposition or polymerization under normal conditions of transport. For the precautions

necessary to prevent polymerization, see special provision 386 of Chapter 3.3. To this end particular care shall be taken to ensure that receptacles and tanks do not contain any substances liable to promote these reactions.".

Chapter 2.9

2.9.2 Under Substances and articles which, in the event of fire, may form dioxins

After "3151 POLYHALOGENATED BIPHENYLS, LIQUID or", add a new entry to read as follows: "3151 HALOGENATED MONOMETHYLDIPHENYLMETHANES, LIQUID or".

After "3152 POLYHALOGENATED BIPHENYLS, SOLID or", add a new entry to read as follows: "3152 HALOGENATED MONOMETHYLDIPHENYLMETHANES, SOLID or".

2.9.2 Under *Other substances...*, delete the following entries:

"3166 ENGINE, INTERNAL COMBUSTION or

3166 ENGINE, FUEL CELL, FLAMMABLE GAS POWERED or

3166 ENGINE, FUEL CELL, FLAMMABLE LIQUID POWERED or".

2.9.2 Under *Other substances...*, add the following new entries:

3530 ENGINE, INTERNAL COMBUSTION or

3530 MACHINERY, INTERNAL COMBUSTION or".

2.9.3.2.5 In the second paragraph, in the first sentence, amend the end to read as follows: "... OECD Test Guidelines 107, 117 or 123.".

Chapter 3.1

- 3.1.2.2 At the end of the first sentence, replace "package marking" by "package marks".
- 3.1.2.3 At the end of the first sentence, replace "package marking" by "package marks".
- 3.1.2.6 In the introductory sentence, before sub-paragraphs (a) and (b), at the end, before "then:" insert "or the evolution of excessive heat, or when chemical stabilization is used in combination with temperature control,".
- 3.1.2.6 (a) Amend to read as follows:
- "(a) For liquids and solids where the SAPT (measured without or with inhibitor, when chemical stabilization is applied) is less than or equal to that prescribed in 2.4.2.5.2, special provision 386 of Chapter 3.3 and the provisions of 7.1.6 apply;".

Chapter 3.2, Dangerous Goods List

For UN Nos. 1005 and 3516, add "379" in column (6).

For UN Nos. 1006, 1013, 1046, 1056, 1065, 1066, 1956, 2036, add "378" in column (6).

For UN Nos. 1010, 1051, 1060, 1081, 1082, 1085, 1086, 1087, 1092, 1093, 1143, 1167, 1185, 1218, 1246, 1247, 1251, 1301, 1302, 1303, 1304, 1545, 1589, 1614, 1724, 1829,

1860, 1917, 1919, 1921, 1991, 2055, 2200, 2218, 2227, 2251, 2277, 2283, 2348, 2352, 2383, 2396, 2452, 2521, 2527, 2531, 2607, 2618, 2838, 3022, 3073 and 3079, in column (6) insert "386".

For UN Nos. 1202, 1203, 1223, 1268 (all entries), 1863 (all entries) and 3475, in column (6) delete "363".

For UN No. 1415, add "T9" in column (10). Add "TP7" and "TP33" in column (11).

For UN No. 1950, in column (8), replace "LP02" by "LP200" and insert "381" in column (6).

For UN No. 1966, delete "TP23" in column (11).

For UN No. 2000, insert "383" in column (6).

For UN No. 2211, replace "207" by "382" in column (6).

For UN No. 2213, insert "223" in column (6).

For UN No. 2813, all entries, in column (9), delete "PP83".

For UN Nos. 2815, 2977 and 2978, in column (4) insert "6.1".

For UN No. 2983, replace "P200" by "P001" in column (8).

For UN Nos. 3090, 3091, 3480 and 3481, in column (6) insert "384" and in column (8), insert "P910".

For UN Nos. 3091 and 3481, insert "310" in column (6).

For UN No. 3151, amend column (2) to read as follows: "POLYHALOGENATED BIPHENYLS, LIQUIDS or HALOGENATED MONOMETHYLDIPHENYLMETHANES, LIQUIDS or POLYHALOGENATED TERPHENYLS, LIQUIDS".

For UN No. 3152, amend column (2) to read as follows: "POLYHALOGENATED BIPHENYLS, SOLIDS or HALOGENATED MONOMETHYLDIPHENYLMETHANES, SOLIDS or POLYHALOGENATED TERPHENYLS, SOLIDS".

For UN No. 3166, in column (2) amend the proper shipping name to read as follows: "VEHICLE, FLAMMABLE GAS POWERED or VEHICLE, FLAMMABLE LIQUID POWERED or VEHICLE, FUEL CELL, FLAMMABLE GAS POWERED or VEHICLE, FUEL CELL, FLAMMABLE LIQUID POWERED". Insert "380" and "385" in column (6).

For UN No. 3170, packing groups II and III, in column (10) delete "BK1".

For UN No. 3269, packing groups II and III, in column (2) add the following text at the end of the description: ", liquid base material".

For UN No. 3507, in column (3), replace "8" by "6.1" and in column (4), insert "8". In column (8), replace "P805" by "P603".

Add the following entries:

((1)	(2)	(3)	(4)	(5)	(6)	(7a)	(7b)	(8)	(9)	(10)	(11)
3527		POLYESTER RESIN KIT, solid base material	4.1		II	236 340	5kg	E0	P412			
3527		POLYESTER RESIN KIT, solid base material	4.1		III	236 340	5kg	E0	P412			·

(1)	(2)	(3)	(4)	(5)	(6)	(7a)	(7b)	(8)	(9)	(10)	(11)
0510	ROCKET MOTORS†	1.4C				0	E0	P130 LP101	PP67 L1		
3528	ENGINE, INTERNAL COMBUSTION, FLAMMABLE LIQUID POWERED OF ENGINE, FUEL CELL, FLAMMABLE LIQUID POWERED OF MACHINERY, INTERNAL COMBUSTION, FLAMMABLE LIQUID POWERED OF MACHINERY, FUEL CELL, FLAMMABLE LIQUID POWERED	3			363	0	Е0	P005			
3529	ENGINE, INTERNAL COMBUSTION, FLAMMABLE GAS POWERED OF ENGINE, FUEL CELL, FLAMMABLE GAS POWERED OF MACHINERY, INTERNAL COMBUSTION, FLAMMABLE GAS POWERED OF MACHINERY, FUEL CELL, FLAMMABLE GAS POWERED	2.1			363	0	EO	P005			
3530	ENGINE, INTERNAL COMBUSTION or MACHINERY, INTERNAL COMBUSTION	9			363	0	E0	P005			
3531	POLYMERIZING SUBSTANCE, SOLID, STABILIZED, N.O.S.	4.1		III	274 386	0	E0	P002 IBC07	PP92 B18	T7	TP4 TP6 TP33
3532	POLYMERIZING SUBSTANCE, LIQUID, STABILIZED, N.O.S.	4.1		III	274 386	0	E0	P001 IBC03	PP93 B19	T7	TP4 TP6
3533	POLYMERIZING SUBSTANCE, SOLID, TEMPERATURE CONTROLLED, N.O.S.	4.1		III	274 386	0	E0	P002 IBC07	PP92 B18	Т7	TP4 TP6 TP33
3534	POLYMERIZING SUBSTANCE, LIQUID, TEMPERATURE CONTROLLED, N.O.S.	4.1		III	274 386	0	E0	P001 IBC03	PP93 B19	Т7	TP4 TP6

Chapter 3.3

3.3.1 Add the following second sentence: "Where a special provision includes a requirement for package marking, the provisions of 5.2.1.2 (a) to (d) shall be met. If the required mark is in the form of specific wording indicated in quotation marks, such as "Damaged Lithium Batteries", the size of the mark shall be at least 12 mm, unless otherwise indicated in the special provision or elsewhere in these Regulations.".

SP 188 (f) Amend to read as follows:

"(f) Each package shall be marked with the appropriate lithium battery mark, as illustrated at 5.2.1.9;

NOTE: The provisions concerning marking in special provision 188 of the eighteenth revised edition of the United Nations Recommendations on the Transport of Dangerous Goods, Model Regulations may continue to be applied until 31 December 2018.

This requirement does not apply to:

- (i) packages containing only button cell batteries installed in equipment (including circuit boards); and
- (ii) packages containing no more than four cells or two batteries installed in equipment, where there are not more than two packages in the consignment.".

SP 188 (g) Delete.

SP 188 (h) and (i) Renumber as (g) and (h) respectively.

SP 188 Add the following paragraph at the end:

"A single cell battery as defined in Part III, sub-section 38.3.2.3 of the *Manual of Tests and Criteria* is considered a "cell" and shall be transported according to the requirements for "cells" for the purpose of this special provision.".

SP 204 At the end, add a new paragraph to read as follows:

"Articles containing smoke-producing substance(s) toxic by inhalation according to the criteria for Division 6.1 shall be labelled with a "TOXIC" subsidiary risk label (Model No 6.1, see 5.2.2.2.2), except that those manufactured before 31 December 2016 may be carried until 1 January 2019 without a "TOXIC" subsidiary label.".

SP 207 Delete "Polymeric beads and".

SP 225 After the second sentence, insert the following NOTE:

"NOTE: "Provisions applied in the country of manufacture" means the provisions applicable in the country of manufacture or those applicable in the country of use.".

SP 225 At the end, insert the following NOTE:

"NOTE: Pressure receptacles which contain gases for use in the above-mentioned extinguishers or for use in stationary fire-fighting installations shall meet the requirements in Chapter 6.2 and all requirements applicable to the relevant dangerous good when these pressure receptacles are transported separately.".

SP 236 Amend to read as follows:

"236 Polyester resin kits consist of two components: a base material (either Class 3 or Division 4.1, packing group II or III) and an activator (organic peroxide). The organic peroxide shall be type D, E, or F, not requiring temperature control. The packing group shall be II or III, according to the criteria of either Class 3 or Division 4.1, as appropriate, applied to the base material. The quantity limit shown in column 7a of the Dangerous Goods List of Chapter 3.2 applies to the base material."

SP 240 Amend as follows:

At the end of the first paragraph, insert the following sentence:

"Lithium batteries shall meet the requirements of 2.9.4, except when otherwise provided for in these Regulations (e.g. for prototype batteries and small production runs under special provision 310 or damaged batteries under special provision 376)."

In the second paragraph, replace "Examples of such vehicles are electrically-powered cars, motorcycles, scooters, three- and four-wheeled vehicles or motorcycles, e-bikes, wheel-chairs, lawn tractors, boats and aircraft." by "Examples of such vehicles are electrically-powered cars, motorcycles, scooters, three- and four-wheeled vehicles or motorcycles, trucks, locomotives, bicycles (pedal cycles with an electric motor) and other vehicles of this type (e.g. self-balancing vehicles or

vehicles not equipped with at least one seating position), wheel chairs, lawn tractors, self-propelled farming and construction equipment, boats and aircraft.".

At the end of the second paragraph, insert the following sentence:

"This includes vehicles transported in a packaging. In this case some parts of the vehicle may be detached from its frame to fit into the packaging.".

At the end, insert the following new paragraph:

"Vehicles may contain other dangerous goods than batteries (e.g. fire extinguishers, compressed gas accumulators or safety devices) required for their functioning or safe operation without being subject to any additional requirements for these other dangerous goods, unless otherwise specified in these Regulations."

SP 244 Add the following paragraphs at the end:

"Before loading, these by-products shall be cooled to ambient temperature, unless they have been calcined to remove moisture. Cargo transport units containing bulk loads shall be adequately ventilated and protected against ingress of water throughout the journey.

Notwithstanding the provisions of 4.3.2.2, sheeted bulk containers (BK1) may be used for inland transport.".

SP 310 Amend to read as follows:

"310 The testing requirements in the Manual of Tests and Criteria, part III, sub-section 38.3 do not apply to production runs, consisting of not more than 100 cells and batteries, or to pre-production prototypes of cells and batteries when these prototypes are transported for testing when packaged in accordance with packing instruction P910 of 4.1.4.1

The transport document shall include the following statement: "Transport in accordance with special provision 310".

Damaged or defective cells, batteries, or cells and batteries contained in equipment shall be transported in accordance with special provision 376 and packaged in accordance with packing instructions P908 of 4.1.4.1 or LP904 of 4.1.4.3, as applicable.

Cells, batteries or cells and batteries contained in equipment transported for disposal or recycling may be packaged in accordance with special provision 377 and packing instruction P909 of 4.1.4.1.".

SP 312 Amend as follows:

Amend the first sentence to read:

"Vehicles powered by a fuel cell engine shall be consigned under the entries UN No. 3166 VEHICLE, FUEL CELL, FLAMMABLE GAS POWERED or UN No. 3166 VEHICLE, FUEL CELL, FLAMMABLE LIQUID POWERED, as appropriate."

At the end, add a new paragraph to read as follows:

"Lithium batteries shall meet the requirements of 2.9.4, except when otherwise provided for in these Regulations (e.g. for prototype batteries and small production runs under special provision 310 or damaged batteries under special provision 376)."

- SP 327 In the second sentence, insert "movement and" after "protected against".
- SP 327 In the third sentence, replace "LP02" by "LP200".
- SP 361 Amend sub-paragraph (e) to read as follows:

- "(e) Capacitors manufactured after 31 December 2013, shall be marked with the energy storage capacity in Wh.".
- SP 363 Amend to read as follows:
- "363 (a) This entry applies to engines or machinery, powered by fuels classified as dangerous goods via internal combustion systems or fuel cells (e.g. combustion engines, generators, compressors, turbines, heating units, etc.), except those which are assigned under UN No. 3166 or UN No. 3363.
- (b) Engines or machinery which are empty of liquid or gaseous fuels and which do not contain other dangerous goods, are not subject to these Regulations.
 - **NOTE 1**: An engine or machinery is considered to be empty of liquid fuel when the liquid fuel tank has been drained and the engine or machinery cannot be operated due to a lack of fuel. Engine or machinery components such as fuel lines, fuel filters and injectors do not need to be cleaned, drained or purged to be considered empty of liquid fuels. In addition, the liquid fuel tank does not need to be cleaned or purged.
 - **NOTE 2**: An engine or machinery is considered to be empty of gaseous fuels when the gaseous fuel tanks are empty of liquid (for liquefied gases), the positive pressure in the tanks does not exceed 2 bar and the fuel shut-off or isolation valve is closed and secured.
- (c) Engines and machinery containing fuels meeting the classification criteria of Class 3, shall be consigned under the entries UN No. 3528 ENGINE, INTERNAL COMBUSTION, FLAMMABLE LIQUID POWERED or UN No. 3528 ENGINE, FUEL CELL, FLAMMABLE LIQUID POWERED or UN No. 3528 MACHINERY, INTERNAL COMBUSTION, FLAMMABLE LIQUID POWERED or UN No. 3528 MACHINERY, FUEL CELL, FLAMMABLE LIQUID POWERED, as appropriate.
- (d) Engines and machinery containing fuels meeting the classification criteria of Division 2.1, shall be consigned under the entries UN No. 3529 ENGINE, INTERNAL COMBUSTION, FLAMMABLE GAS POWERED or UN No. 3529 ENGINE, FUEL CELL, FLAMMABLE GAS POWERED or UN No. 3529 MACHINERY, INTERNAL COMBUSTION, FLAMMABLE GAS POWERED or UN No. 3529 MACHINERY, FUEL CELL, FLAMMABLE GAS POWERED, as appropriate.

Engines and machinery powered by both a flammable gas and a flammable liquid shall be consigned under the appropriate UN No. 3529 entry.

- (e) Engines and machinery containing liquid fuels meeting the classification criteria of 2.9.3 for environmentally hazardous substances and not meeting the classification criteria of any other Class or Division, shall be consigned under the entries UN No. 3530 ENGINE, INTERNAL COMBUSTION or UN No. 3530 MACHINERY, INTERNAL COMBUSTION, as appropriate.
- (f) Engines or machinery may contain other dangerous goods than fuels (e.g. batteries, fire extinguishers, compressed gas accumulators or safety devices) required for their functioning or safe operation without being subject to any additional requirements for these other dangerous goods, unless otherwise specified in these Regulations. However, lithium batteries shall meet the requirements of 2.9.4, except when otherwise specified by these Regulations (e.g. for prototype batteries and small production runs under special provision 310 or damaged batteries under special provision 376).
- (g) The engines or machinery are not subject to any other requirements of these Regulations if the following requirements are met:

- (i) The engine or machinery, including the means of containment containing dangerous goods, shall be in compliance with the construction requirements specified by the competent authority;
- (ii) Any valves or openings (e.g. venting devices) shall be closed during transport;
- (iii) The engines or machinery shall be oriented to prevent inadvertent leakage of dangerous goods and secured by means capable of restraining the engines or machinery to prevent any movement during transport which would change the orientation or cause them to be damaged;
- (iv) for UN No. 3528 and UN No. 3530:

Where the engine or machinery contains more than 60 l of liquid fuel and has a capacity of not more than 450 l, the labelling requirements of 5.2.2 shall apply.

Where the engine or machinery contains more than 60 l of liquid fuel and has a capacity of more than 450 l but not more than 3 000 l, it shall be labelled on two opposing sides in accordance with 5.2.2.

Where the engine or machinery contains more than 60 l of liquid fuel and has a capacity of more than 3 000 l, it shall be placarded on two opposing sides in accordance with 5.3.1.1.2;

(v) for UN No. 3529:

Where the fuel tank of the engine or machinery has a water capacity of not more than 450 l, the labelling requirements of 5.2.2 shall apply.

Where the fuel tank of the engine or machinery has a water capacity of more than 450 l but not more than 1 000 l, it shall be labelled on two opposing sides in accordance with 5.2.2.

Where the fuel tank of the engine or machinery has a water capacity of more than 1 000 l, it shall be placarded on two opposing sides in accordance with 5.3.1.1.2;

(vi) A transport document in accordance with 5.4 is required, except for UN No. 3528 and UN No. 3530, where a transport document is only required when the engine or machinery contains more than 601 of liquid fuels. This transport document shall contain the following additional statement "Transport in accordance with special provision 363"."

SP 369 Amend the first paragraph to read as follows:

"In accordance with 2.0.3.2, this radioactive material in an excepted package possessing toxic and corrosive properties is classified in Division 6.1 with radioactive material and corrosivity subsidiary risks.".

SP 369 Amend the third paragraph to read as follows:

"In addition to the provisions applicable to the transport of Division 6.1 substances with a corrosivity subsidiary risk, the provisions of 5.1.3.2, 5.1.5.2.2, 5.1.5.4.1 (b), 7.1.8.5.1 to 7.1.8.5.4 and 7.1.8.6.1 shall apply."

SP 370 In the second indent, replace "that is not too sensitive for acceptance into Class 1" with "that gives a positive result".

- SP 372 Amend sub-paragraph (c) to read as follows:
- "(c) Capacitors manufactured after 31 December 2015, shall be marked with the energy storage capacity in Wh.".
- SP 373 (b) (i) and (c) (ii) Insert "or adsorbent" after "absorbent". Insert "or adsorb" after "absorb".

Add the following new special provisions:

- "378 Radiation detectors containing this gas in non-refillable pressure receptacles not meeting the requirements of Chapter 6.2 and packing instruction P200 of 4.1.4.1 may be transported under this entry provided:
 - (a) The working pressure in each receptacle does not exceed 50 bar;
 - (b) The receptacle capacity does not exceed 12 litres;
- (c) Each receptacle has a minimum burst pressure of at least 3 times the working pressure when a relief device is fitted and at least 4 times the working pressure when no relief device is fitted;
- (d) Each receptacle is manufactured from material which will not fragment upon rupture;
 - (e) Each detector is manufactured under a registered quality assurance programme; *NOTE: ISO* 9001:2008 may be used for this purpose.
- (f) Detectors are transported in strong outer packagings. The complete package shall be capable of withstanding a 1.2 metre drop test without breakage of the detector or rupture of the outer packaging. Equipment that includes a detector shall be packed in a strong outer packaging unless the detector is afforded equivalent protection by the equipment in which it is contained; and
- (g) The transport document includes the following statement "Transport in accordance with special provision 378".

Radiation detectors, including detectors in radiation detection systems, are not subject to any other requirements of these Regulations if the detectors meet the requirements in (a) to (f) above and the capacity of detector receptacles does not exceed 50 ml.".

- "379 Anhydrous ammonia adsorbed or absorbed on a solid contained in ammonia dispensing systems or receptacles intended to form part of such systems shall not be subject to the other provisions of these Regulations if the following conditions are observed:
 - (a) The adsorption or absorption presents the following properties:
 - (i) The pressure at a temperature of $20\,^{\circ}\text{C}$ in the receptacle is less than 0.6 bar;
 - (ii) The pressure at a temperature of 35 °C in the receptacle is less than 1 bar;
 - (iii) The pressure at a temperature of 85 $^{\circ}$ C in the receptacle is less than 12 bar.
- (b) The adsorbent or absorbent material shall not have dangerous properties listed in Classes 1 to 8;
 - (c) The maximum contents of a receptacle shall be 10 kg of ammonia; and
- (d) Receptacles containing adsorbed or absorbed ammonia shall meet the following conditions:

- (i) Receptacles shall be made of a material compatible with ammonia as specified in ISO 11114-1:2012;
- (ii) Receptacles and their means of closure shall be hermetically sealed and able to contain the generated ammonia;
- (iii) Each receptacle shall be able to withstand the pressure generated at 85 °C with a volumetric expansion no greater than 0.1%;
- (iv) Each receptacle shall be fitted with a device that allows for gas evacuation once pressure exceeds 15 bar without violent rupture, explosion or projection; and
- (v) Each receptacle shall be able to withstand a pressure of 20 bar without leakage when the pressure relief device is deactivated.

When carried in an ammonia dispenser, the receptacles shall be connected to the dispenser in such a way that the assembly is guaranteed to have the same strength as a single receptacle.

The properties of mechanical strength mentioned in this special provision shall be tested using a prototype of a receptacle and/or dispenser filled to nominal capacity, by increasing the temperature until the specified pressures are reached.

The test results shall be documented, shall be traceable and shall be communicated to the relevant authorities upon request.".

- "380 If a vehicle is powered by a flammable liquid and a flammable gas internal combustion engine, it shall be assigned to UN No. 3166 VEHICLE, FLAMMABLE GAS POWERED.".
- "381 Large packagings conforming to the packing group III performance level used in accordance with packing instruction LP02 of 4.1.4.3, as prescribed in the eighteenth revised edition of the United Nations Recommendations on the Transport of Dangerous Goods, Model Regulations, may be used until 31 December 2022."
- "382 Polymeric beads may be made from polystyrene, poly (methyl methacrylate) or other polymeric material. When it can be demonstrated that no flammable vapour, resulting in a flammable atmosphere, is evolved according to test U1 (Test method for substances liable to evolve flammable vapours) of Part III, sub-section 38.4.4 of the Manual of Tests and Criteria, polymeric beads, expandable need not be classified under this UN number. This test should only be performed when de-classification of a substance is considered.".
- "383 Table tennis balls manufactured from celluloid are not subject to these Regulations where the net mass of each table tennis ball does not exceed 3.0 g and the total net mass of table tennis balls does not exceed 500 g per package."
- "384 The label to be used is Model No 9A, see 5.2.2.2.2.

NOTE: The Class 9 label (Model No 9) may continue to be used until 31 December 2018.".

"385 This entry applies to vehicles powered by flammable liquid or gas internal combustion engines or fuel cells.

Hybrid electric vehicles powered by both an internal combustion engine and wet batteries, sodium batteries, lithium metal batteries or lithium ion batteries, transported with the batteries installed shall be consigned under this entry. Vehicles powered by wet batteries, sodium batteries, lithium metal batteries or lithium ion batteries, transported with the batteries installed, shall be consigned under the entry UN No. 3171 BATTERY-POWERED VEHICLE (see special provision 240).

For the purpose of this special provision, vehicles are self-propelled apparatus designed to carry one or more persons or goods. Examples of such vehicles are cars, motorcycles, trucks, locomotives, scooters, three- and four-wheeled vehicles or motorcycles, lawn tractors, self-propelled farming and construction equipment, boats and aircraft.

Dangerous goods such as batteries, air bags, fire extinguishers, compressed gas accumulators, safety devices and other integral components of the vehicle that are necessary for the operation of the vehicle or for the safety of its operator or passengers, shall be securely installed in the vehicle and are not otherwise subject to these Regulations However, lithium batteries shall meet the requirements of 2.9.4, except when otherwise specified by these Regulations (e.g. for prototype batteries and small production runs under special provision 310 or damaged batteries under special provision 376)."

When substances are stabilized by temperature control, the provisions of 7.1.6 apply. When chemical stabilization is employed, the person offering the packaging, IBC or tank for transport shall ensure that the level of stabilization is sufficient to prevent the substance in the packaging, IBC or tank from dangerous polymerization at a bulk mean temperature of 50 °C, or, in the case of a portable tank, 45 °C. Where chemical stabilization becomes ineffective at lower temperatures within the anticipated duration of transport, temperature control is required. In making this determination factors to be taken into consideration include, but are not limited to, the capacity and geometry of the packaging, IBC or tank and the effect of any insulation present, the temperature of the substance when offered for transport, the duration of the journey and the ambient temperature conditions typically encountered in the journey (considering also the season of year), the effectiveness and other properties of the stabilizer employed, applicable operational controls imposed by regulation (e.g. requirements to protect from sources of heat, including other cargo carried at a temperature above ambient) and any other relevant factors."

Chapter 3.4

- 3.4.7.1 Replace "marking" by "mark" wherever it appears (4 times).
- 3.4.7.2 At the end of the first sentence, replace "marking" by "mark".
- 3.4.8.1 Replace "marking" by "mark" wherever it appears (4 times).
- 3.4.8.2 At the end of the first sentence, replace "marking" by "mark".
- 3.4.9 Replace "marking" by "mark" (twice) and "markings" by "marks".
- 3.4.10 Replace "marking" by "mark".
- 3.4.11 Amend to read as follows:

"3.4.11 Use of overpacks

For an overpack containing dangerous goods packed in limited quantities, the following applies:

Unless the marks representative of all dangerous goods in an overpack are visible, the overpack shall be:

- marked with the word "OVERPACK". The lettering of the "OVERPACK" mark shall be at least 12 mm high; and
- marked with the marks required by this chapter.

Except for air transport, the other provisions of 5.1.2.1 apply only if other dangerous goods which are not packed in limited quantities are contained in the overpack and only in relation to these other dangerous goods.".

Chapter 3.5

3.5.2 (b) After the first sentence, amend the remainder of sub-paragraph (b) to read as follows:

"For liquid dangerous goods, the intermediate or outer packaging shall contain sufficient absorbent material to absorb the entire contents of the inner packagings. When placed in the intermediate packaging, the absorbent material may be the cushioning material. Dangerous goods shall not react dangerously with cushioning, absorbent material and packaging material or reduce the integrity or function of the materials. Regardless of its orientation, the package shall completely contain the contents in case of breakage or leakage;".

- 3.5.2 (e) Replace "markings" by "marks".
- 3.5.4.2 In the paragraph after the figure, replace "marking" by "mark".
- 3.5.4.3 Amend to read as follows:

"3.5.4.3 Use of overpacks

For an overpack containing dangerous goods packed in excepted quantities, the following applies:

Unless the marks representative of all dangerous goods in an overpack are visible, the overpack shall be:

- marked with the word "OVERPACK". The lettering of the "OVERPACK" mark shall be at least 12 mm high; and
- marked with the marks required by this chapter.

The other provisions of 5.1.2.1 apply only if other dangerous goods which are not packed in excepted quantities are contained in the overpack and only in relation to these other dangerous goods.".

Alphabetic index

Amend the Class and UN No. for the following entries to read:

ENGINE, FUEL CELL, FLAMMABLE GAS POWERED	2.1	3529
ENGINE, FUEL CELL, FLAMMABLE LIQUID POWERED	3	3528
ENGINE, INTERNAL COMBUSTION	9	3530

Amend the entry for "POLYESTER RESIN KIT" to read as follows:

POLYESTER RESIN KIT, liquid base material	3	3269	
POLYESTER RESIN KIT, solid base material	4.1	3527	l

In the entry for ROCKET MOTORS, insert "1.4C" after "1.3C" and "0510" after "0186".

Add the following new entries in alphabetical order:

ENGINE, INTERNAL COMBUSTION, FLAMMABLE LIQUID POWERED	3	3528
MACHINERY, INTERNAL COMBUSTION, FLAMMABLE LIQUID POWERED	3	3528
MACHINERY, FUEL CELL, FLAMMABLE LIQUID POWERED	3	3528

ENGINE, INTERNAL COMBUSTION, FLAMMABLE GAS POWERED	2.1	3529
MACHINERY, INTERNAL COMBUSTION, FLAMMABLE GAS POWERED	2.1	3529
MACHINERY, FUEL CELL, FLAMMABLE GAS POWERED	2.1	3529
MACHINERY, INTERNAL COMBUSTION	9	3530
HALOGENATED MONOMETHYLDIPHENYLMETHANES, LIQUIDS	9	3151
HALOGENATED MONOMETHYLDIPHENYLMETHANES, SOLIDS	9	3152
Table Tennis Balls, see	4.1	2000

Chapter 4.1

- 4.1.1.5 In the second sentence, replace "markings" by "marks".
- 4.1.1.12 Amend the introductory sentence to read as follows: "Every packaging as specified in Chapter 6.1 intended to contain liquids shall successfully undergo a suitable leakproofness test. This test is part of a quality assurance program as stipulated in 6.1.1.4 which shows the capability of meeting the appropriate test level indicated in 6.1.5.4.3:".
- 4.1.1.18 Amend the heading to read as follows: "Use of salvage packagings and large salvage packagings".
- 4.1.1.18.1 In the first sentence, insert "and 6.6.5.1.9" after "6.1.5.1.11". Amend the second sentence to read as follows: "This does not prevent the use of a larger size packaging or large packaging of appropriate type and performance level and under the conditions of 4.1.1.18.2 and 4.1.1.18.3.".
- 4.1.1.19.1 In the Note, replace "markings" by "marks".
- 4.1.1.19.2 Add a second sentence to read as follows: "The maximum size of the placed pressure receptacle is limited to a water capacity of 1 000 litres.". Add a penultimate sentence to read as follows: "In this case the total sum of water capacities of the placed pressure receptacles shall not exceed 1 000 litres.".
- 4.1.2.4 At the end, before the sub-paragraphs, replace "marking" by "mark".
- 4.1.4.1 For packing instruction P001, add a new special packing provision "PP93" to read:
- "PP93 For UN Nos. 3532 and 3534, packagings shall be designed and constructed to permit the release of gas or vapour to prevent a build-up of pressure that could rupture the packagings in the event of loss of stabilization."
- 4.1.4.1 For packing instruction P002, add a new special packing provision "PP92" to read:
- "PP92 For UN Nos. 3531 and 3533, packagings shall be designed and constructed to permit the release of gas or vapour to prevent a build-up of pressure that could rupture the packagings in the event of loss of stabilization."
- 4.1.4.1, packing instructions P112 (c), P114 (b) and P406 In special packing provision PP48, add a new last sentence to read as follows: "Packagings of other material with a small amount of metal, for example metal closures or other metal fittings such as those mentioned in 6.1.4, are not considered metal packagings."
- 4.1.4.1, packing instruction 137 In special packing provision PP70, replace "the package marked THIS SIDE UP" by "the package shall be marked in accordance with 5.2.1.7.1".

- 4.1.4.1, packing instruction P200 (2) Amend to read as follows:
- "(2) The following three tables cover compressed gases (Table 1), liquefied and dissolved gases (Table 2) and substances not in Class 2 (Table 3). They provide:
 - (a) The UN number, name and description, and classification of the substance;
 - (b) The LC_{50} for toxic substances;
 - (c) The types of pressure receptacles authorised for the substance, shown by the letter "X";
 - (d) The maximum test period for periodic inspection of the pressure receptacles.

NOTE: For pressure receptacles which make use of composite materials, the maximum test period shall be 5 years. The test period may be extended to that specified in Tables 1 and 2 (i.e. up to 10 years), if approved-by the competent authority of the country of use.

- (e) The minimum test pressure of the pressure receptacles;
- (f) The maximum working pressure of the pressure receptacles for compressed gases (where no value is given, the working pressure shall not exceed two thirds of the test pressure) or the maximum filling ratio(s) dependent on the test pressure(s) for liquefied and dissolved gases;
- (g) Special packing provisions that are specific to a substance.".
- 4.1.4.1, packing instruction P200 (3) Insert a new sub-paragraph (e) to read as follows:
 - "(e) For liquefied gases charged with compressed gases, both components the liquid phase and the compressed gas have to be taken into consideration in the calculation of the internal pressure in the pressure receptacle.

The maximum mass of contents per litre of water capacity shall not exceed 0.95 times the density of the liquid phase at 50 $^{\circ}$ C; in addition, the liquid phase shall not completely fill the pressure receptacle at any temperature up to 60 $^{\circ}$ C.

When filled, the internal pressure at 65 °C shall not exceed the test pressure of the pressure receptacles. The vapour pressures and volumetric expansions of all substances in the pressure receptacles shall be considered. When experimental data is not available, the following steps shall be carried out:

- (i) Calculation of the vapour pressure of the liquid component and of the partial pressure of the compressed gas at 15 °C (filling temperature);
- (ii) Calculation of the volumetric expansion of the liquid phase resulting from the heating from 15 $^{\circ}$ C to 65 $^{\circ}$ C and calculation of the remaining volume for the gaseous phase;
- (iii) Calculation of the partial pressure of the compressed gas at 65 °C considering the volumetric expansion of the liquid phase;

NOTE: The compressibility factor of the compressed gas at 15 °C and 65 °C shall be considered.

- (iv) Calculation of the vapour pressure of the liquid component at 65 °C;
- (v) The total pressure is the sum of the vapour pressure of the liquid component and the partial pressure of the compressed gas at 65 $^{\circ}$ C;
- (vi) Consideration of the solubility of the compressed gas at 65 °C in the liquid phase;

The test pressure of the pressure receptacle shall not be less than the calculated total pressure minus 100 kPa (1bar).

If the solubility of the compressed gas in the liquid component is not known for the calculation, the test pressure can be calculated without taking the gas solubility (subparagraph (vi)) into account.".

- 4.1.4.1, packing instruction P200 Insert a new paragraph (4) to read as follows:
- "(4) The filling of pressure receptacles shall be carried out by qualified staff using appropriate equipment and procedures.

The procedures should include checks of:

- The conformity of receptacles and accessories with these Regulations;
- Their compatibility with the product to be transported;
- The absence of damage which might affect safety;
- Compliance with the degree or pressure of filling, as appropriate;
- Marks and identification.

These requirements are deemed to be met if the following standards are applied:

ISO 10691: 2004	Gas cylinders – Refillable welded steel cylinders for liquified petroleum gas
	(LPG) – Procedures for checking before, during and after filling.
ISO 11372: 2011	Gas cylinders – Acetylene cylinders – Filling conditions and filling inspection
ISO 11755: 2005	Gas cylinders – Cylinder bundles for compressed and liquefied gases
	(excluding acetylene) – Inspection at time of filling
ISO 13088: 2011	Gas cylinders – Acetylene cylinder bundles – Filling conditions and filling
	inspection
ISO 24431:2006	Gas cylinders – Cylinders for compressed and liquefied gases (excluding
	acetylene) – Inspection at time of filling

".

4.1.4.1, packing instruction P200 Renumber existing paragraph (4) as (5) and amend this paragraph as follows:

In special provision p, in the two first paragraphs, replace "or ISO 3807-2:2000" by ", ISO 3807-2:2000 or ISO 3807:2013", twice. In the last paragraph, replace "conforming to ISO 3807-2:2000" by "fitted with a fusible plug".

In special provision u, replace "ISO 7866:1999" by "ISO 7866:2012 + Cor 1:2014".

- 4.1.4.1, packing instruction P200, Table 3 At the end, delete the entry for UN No. 2983.
- 4.1.4.1, packing instruction P205 (6) Replace "marking" by "mark".
- 4.1.4.1, packing instruction P206 (3) At the end add the following paragraph:

"For liquids charged with a compressed gas both components – the liquid phase and the compressed gas – have to be taken into consideration in the calculation of the internal pressure in the pressure receptacle. When experimental data is not available, the following steps shall be carried out:

(a) Calculation of the vapour pressure of the liquid component and of the partial pressure of the compressed gas at 15 °C (filling temperature);

- (b) Calculation of the volumetric expansion of the liquid phase resulting from the heating from 15 °C to 65 °C and calculation of the remaining volume for the gaseous phase;
- (c) Calculation of the partial pressure of the compressed gas at 65 °C considering the volumetric expansion of the liquid phase;

NOTE: The compressibility factor of the compressed gas at 15 °C and 65 °C shall be considered.

- (d) Calculation of the vapour pressure of the liquid component at 65 °C;
- (e) The total pressure is the sum of the vapour pressure of the liquid component and the partial pressure of the compressed gas at 65 °C;
- (f) Consideration of the solubility of the compressed gas at 65 °C in the liquid phase.

The test pressure of the cylinders or pressure drums shall not be less than the calculated total pressure minus 100 kPa (1bar).

If the solubility of the compressed gas in the liquid component is not known for the calculation, the test pressure can be calculated without taking the gas solubility (subparagraph (f)) into account.".

- 4.1.4.1, packing instruction P207 In the last sentence before the special packing provision, insert the word "excessive" after "to prevent".
- 4.1.4.1, packing instruction P208 (1) Amend to read as follows:
- "(1) The following packagings are authorized provided the general packing requirements of **4.1.6.1** are met:
- (a) Cylinders constructed as specified in 6.2.2 and in accordance with ISO 11513:2011 or ISO 9809-1:2010; and
- (b) Cylinders constructed before 1 January 2016 in accordance with 6.2.3 and a specification approved by the competent authorities of the countries of transport and use.".
- 4.1.4.1, packing instructions P403 and P410 Delete special packing provision "PP83" and insert "PP83 Deleted".
- 4.1.4.1, packing instruction P502: Amend special packing provision "PP28" to read as follows:
- "PP28 For UN No. 1873, parts of packagings which are in direct contact with perchloric acid shall be constructed of glass or plastics.".
- 4.1.4.1, packing instruction P650 (10) Replace "markings" by "marks".
- 4.1.4.1, packing instruction P805 Renumber as "P603" and reorder accordingly.
- 4.1.4.1, packing instruction P906 (1) Amend to read as follows: "For liquids and solids containing or contaminated with PCBs, polyhalogenated biphenyls, polyhalogenated terphenyls or halogenated monomethyldiphenylmethanes: Packagings in accordance with P001 or P002, as appropriate."
- 4.1.4.1, packing instruction P906 (2) (b) Amend the end of the first sentence to read as follows: "PCBs, polyhalogenated biphenyls, polyhalogenated terphenyls or halogenated monomethyldiphenylmethanes present in them.".
- 4.1.4.1, packing instruction P909 (3) Amend the beginning of the last sentence to read: "Equipment may also be...". Remainder unchanged.

4.1.4.1 Add the following new packing instructions:

P005 PACKING INSTRUCTION P005

This packing instruction applies to UN Nos. 3528, 3529 and 3530.

If the engine or machinery is constructed and designed so that the means of containment containing the dangerous goods affords adequate protection, an outer packaging is not required.

Dangerous goods in engines or machinery shall otherwise be packed in outer packagings constructed of suitable material, and of adequate strength and design in relation to the packaging capacity and its intended use, and meeting the applicable requirements of 4.1.1.1, or they shall be fixed in such a way that they will not become loose during normal conditions of transport, e.g. in cradles or crates or other handling devices.

In addition, the manner in which means of containment are contained within the engine or machinery, shall be such that under normal conditions of transport, damage to the means of containment containing the dangerous goods is prevented; and in the event of damage to the means of containment containing liquid dangerous goods, no leakage of the dangerous goods from the engine or machinery is possible (a leakproof liner may be used to satisfy this requirement).

Means of containment containing dangerous goods shall be so installed, secured or cushioned as to prevent their breakage or leakage and so as to control their movement within the engine or machinery during normal conditions of transport. Cushioning material shall not react dangerously with the content of the means of containment. Any leakage of the contents shall not substantially impair the protective properties of the cushioning material.

Additional requirement:

Other dangerous goods (e.g. batteries, fire extinguishers, compressed gas accumulators or safety devices) required for the functioning or safe operation of the engine or machinery shall be securely mounted in the engine or machine.

P412 PACKING INSTRUCTION P412

This instruction applies to UN No. 3527

The following combination packagings are authorized, provided that the general provisions of **4.1.1** and **4.1.3** are met:

(1) Outer packagings:

Drums (1A1, 1A2, 1B1, 1B2, 1N1, 1N2, 1H1, 1H2, 1D, 1G); Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2) Jerricans (3A1, 3A2, 3B1, 3B2, 3H1, 3H2);

- (2) Inner packagings:
 - (a) The activator (organic peroxide) shall have a maximum quantity of 125 ml per inner packaging if liquid, and 500 g per inner packaging if solid.
 - (b) The base material and the activator shall be each separately packed in inner packagings.

The components may be placed in the same outer packaging provided that they will not interact dangerously in the event of a leakage.

Packagings shall conform to the packing group II or III performance level according to the criteria for Division 4.1 applied to the base material.

P910 PACKING INSTRUCTION P910

This instruction applies to UN Nos. 3090, 3091, 3480 and 3481 production runs consisting of not more than 100 cells and batteries and to pre-production prototypes of cells and batteries when these prototypes are transported for testing.

The following packagings are authorized provided that the general provisions of 4.1.1 and 4.1.3 are met:

(1) For cells and batteries, including when packed with equipment:

```
Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);
Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2);
Jerricans (3A2, 3B2, 3H2).
```

Packagings shall conform to the packing group II performance level and shall meet the following requirements:

- (a) Batteries and cells, including equipment, of different sizes, shapes or masses shall be packaged in an outer packaging of a tested design type listed above provided the total gross mass of the package does not exceed the gross mass for which the design type has been tested;
- (b) Each cell or battery shall be individually packed in an inner packaging and placed inside an outer packaging;
- (c) Each inner packaging shall be completely surrounded by sufficient non-combustible and non-conductive thermal insulation material to protect against a dangerous evolution of heat;
- (d) Appropriate measures shall be taken to minimize the effects of vibration and shocks and prevent movement of the cells or batteries within the package that may lead to damage and a dangerous condition during transport. Cushioning material that is non-combustible and non-conductive may be used to meet this requirement;
- (e) Non-combustibility shall be assessed according to a standard recognized in the country where the packaging is designed or manufactured;
- (f) A cell or battery with a net mass of more than 30 kg shall be limited to one cell or battery per outer packaging.
- (2) For cells and batteries contained in equipment:

```
Drums (1A2, 1B2, 1N2, 1H2, 1D, 1G);
Boxes (4A, 4B, 4N, 4C1, 4C2, 4D, 4F, 4G, 4H1, 4H2);
Jerricans (3A2, 3B2, 3H2).
```

Packagings shall conform to the packing group II performance level and shall meet the following requirements:

- (a) Equipment of different sizes, shapes or masses shall be packaged in an outer packaging of a tested design type listed above provided the total gross mass of the package does not exceed the gross mass for which the design type has been tested;
- (b) The equipment shall be constructed or packaged in such a manner as to prevent accidental operation during transport;
- (c) Appropriate measures shall be taken to minimize the effects of vibration and shocks and prevent movement of the equipment within the package that may lead to damage and a dangerous condition during transport. When cushioning material is used to meet this requirement it shall be non-combustible and non-conductive; and
- (d) Non-combustibility shall be assessed according to a standard recognized in the country where the packaging is designed or manufactured.

P910 PACKING INSTRUCTION P910

- (3) The equipment or the batteries may be transported unpackaged under conditions specified by the competent authority. Additional conditions that may be considered in the approval process include, but are not limited to:
 - (a) The equipment or the battery shall be strong enough to withstand the shocks and loadings normally encountered during transport, including transshipment between cargo transport units and between cargo transport units and warehouses as well as any removal from a pallet for subsequent manual or mechanical handling; and
 - (b) The equipment or the battery shall be fixed in cradles or crates or other handling devices in such a way that it will not become loose during normal conditions of transport.

Additional requirements

The cells and batteries shall be protected against short circuit;

Protection against short circuits includes, but is not limited to,

- individual protection of the battery terminals,
- inner packaging to prevent contact between cells and batteries,
- batteries with recessed terminals designed to protect against short circuits, or
- the use of a non-conductive and non-combustible cushioning material to fill empty space between the cells or batteries in the packaging.
 - 4.1.4.2, packing instruction IBC03 Add a new special packing provision "B19" to read:
 - "B19 For UN Nos. 3532 and 3534, IBCs shall be designed and constructed to permit the release of gas or vapour to prevent a build-up of pressure that could rupture the IBCs in the event of loss of stabilization.".
 - 4.1.4.2, packing instruction IBC07 Add a new special packing provision "B18" to read:
 - "B18 For UN Nos. 3531 and 3533, IBCs shall be designed and constructed to permit the release of gas or vapour to prevent a build-up of pressure that could rupture the IBCs in the event of loss of stabilization."
 - 4.1.4.2, packing instruction IBC520 Add the following new entries:

UN No.	Organic peroxide	Type of IBC	Maximum quantity (litres)	Control temperature	Emergency Temperature
3109	tert-Butyl cumyl peroxide	31HA1	1000		
3119	1,1,3,3-Tetramethylbutyl peroxy-2-ethylhexanoate, not more than 67%, in diluent type A	31HA1	1000	+15 °C	+20 °C

4.1.4.2, packing instruction IBC520 For UN No. 3119, in the entry for "Di-(2-ethylhexyl) peroxydicarbonate, not more than 62%, stable dispersion, in water", add the following new row:

Type of IBC	Maximum quantity (litres)	Control temperature	Emergency Temperature
31HA1	1000	-20 °C	-10 °C

- 4.1.4.3, packing instruction LP02 Delete special packing instruction L2 and insert:
- "L2 Deleted".
- 4.1.4.3, packing instruction LP101 In special packing instruction L1, replace "and 0502" by ", 0502 and 0510".
- 4.1.4.3 Add the following packing instruction:

LP200 PACKING INSTRUCTION LP200

This instruction applies to UN No. 1950.

The following large packagings are authorized for aerosols, provided that the general provisions of **4.1.1** and **4.1.3** are met

Rigid large packagings conforming to the packing group II performance level, made of:

steel (50A); aluminium (50B); metal other than steel or aluminium (50N); rigid plastics (50H); natural wood (50C); plywood (50D); reconstituted wood (50F); rigid fibreboard (50G).

Special packing provision:

- L2 The large packagings shall be designed and constructed to prevent dangerous movement of the aerosols and inadvertent discharge during normal conditions of transport. For waste aerosols carried in accordance with special provision 327, the large packagings shall have a means of retaining any free liquid that might escape during transport, e.g. absorbent material. The large packagings shall be adequately ventilated to prevent the creation of a flammable atmosphere and the build-up of pressure.
 - 4.1.6.1.2 Replace "ISO 11114-2:2000" with "ISO 11114-2:2013".
 - 4.1.6.1.8 In the penultimate paragraph, after "annex A of ISO 10297:2006", insert "or annex A of ISO 10297:2014".
 - 4.1.6.1.12 (c) Replace "markings" by "marks".
 - 4.1.6.1.13 (d) Replace "markings" by "marks".
 - 4.1.8.4 Replace "marking" by "mark".

Chapter 4.2

- 4.2.1.13.14 Replace "marking" by "mark".
- 4.2.4.5.6 (c) Replace "markings" by "marks".
- 4.2.4.6 (d) Replace "markings" by "marks".
- 4.2.5.3 Delete TP23 and insert "TP23 Deleted.".

Chapter 4.3

4.3.1.16.2 In the last sentence, insert "or the ingress of water" after "foreign substances".

Chapter 5.1

- 5.1.2.1 Amend to read as follows:
- "5.1.2.1 Unless marks and labels representative of all dangerous goods in the overpack are visible, the overpack shall be:
- marked with the word "OVERPACK". The lettering of the "OVERPACK" mark shall be at least 12 mm high; and
- labelled and marked with the proper shipping name, UN number and other marks, as required for packages in Chapter 5.2, for each item of dangerous goods contained in the overpack.

Labelling of overpacks containing radioactive material shall be in accordance with 5.2.2.1.12.".

Existing Note remains with the following amendment: Replace "marking" by "mark".

- 5.1.2.2 In the second sentence, replace "marking" by "mark".
- 5.1.2.3 Replace "markings" by "marks" (twice).

Chapter 5.2

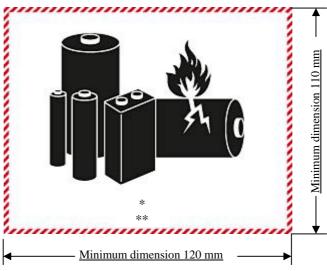
- 5.2.1.1 Replace "marking" by "mark" wherever it appears (2 times) and delete the Note.
- 5.2.1.2 In the introductory sentence and sub-paragraph (d), replace "markings" by "marks".
- 5.2.1.3 In the second sentence and the Note, replace "marking" by "mark".
- 5.2.1.5.1 In the second sentence replace "markings" by "marks".
- 5.2.1.5.7 Replace "marking" by "mark".
- 5.2.1.6.2 Replace "markings" by "marks"...
- 5.2.1.6.3 In the paragraph after the figure, replace "marking" by "mark" (twice).

Add a new 5.2.1.9 to read as follows:

"5.2.1.9 Lithium battery mark

- 5.2.1.9.1 Packages containing lithium cells or batteries prepared in accordance with special provision 188 shall be marked as shown in Figure 5.2.5.
- 5.2.1.9.2 The mark shall indicate the UN number, 'UN No. 3090' for lithium metal cells or batteries or 'UN No. 3480' for lithium ion cells or batteries. Where the lithium cells or batteries are contained in, or packed with, equipment, the UN number 'UN No. 3091' or 'UN No. 3481' as appropriate shall be indicated. Where a package contains lithium cells or batteries assigned to different UN numbers, all applicable UN numbers shall be indicated on one or more marks.

Figure 5.2.5



Lithium battery mark

- * Place for UN number(s)
- ** Place for telephone number for additional information

The mark shall be in the form of a rectangle with hatched edging. The dimensions shall be a minimum of 120 mm wide x 110 mm high and the minimum width of the hatching shall be 5 mm. The symbol (group of batteries, one damaged and emitting flame, above the UN number for lithium ion or lithium metal batteries or cells) shall be black on white. The hatching shall be red. If the size of the package so requires, the dimensions/line thickness may be reduced to not less than 105 mm wide x 74 mm high. Where dimensions are not specified, all features shall be in approximate proportion to those shown."

- 5.2.2.1 In the Note, replace "markings" by "marks".
- 5.2.2.1.6 (a) and (b) Replace "marking" by "mark".
- 5.2.2.1.12.1 In the penultimate sentence, replace "markings" by "marks".
- 5.2.2.2.1.1 Renumber Figure 5.2.5 as Figure 5.2.6.
- 5.2.2.2.1.1 Figure 5.2.6, (former 5.2.5), in the text for figure note **, insert "/symbol" after "text/number".
- 5.2.2.2.1.2 At the end, add a new Note to read as follows:
- "NOTE: When the diameter of the cylinder is too small to permit the display of the reduced size labels on the non-cylindrical upper part of the cylinder, the reduced sized labels may be displayed on the cylindrical part.".
- 5.2.2.2.1.3 In the second sentence, after "the hazard class (e.g. "flammable")" insert "or for label No. 9A the symbol".
- 5.2.2.2.1.5 At the end, add the following sentence: "For label 9A, no text other than the class mark shall be included in the bottom part of the label.".
- 5.2.2.2.2 Under "CLASS 9 Miscellaneous dangerous substances and articles, including environmentally hazardous substances", after the generic Class 9 label, add the following:

"



Symbol (seven vertical black stripes in upper half; battery group, one broken and emitting flame in lower half): black;

Background: white;

Figure "9" underlined in bottom corner".

Chapter 5.3

5.3.1.1.4 At the end, add the following two new sentences to read as follows:

"If all compartments have to bear the same placards, these placards need to be displayed only once along each side of the cargo transport unit. For portable tanks with a capacity of not more than 3 000 litres and with an available surface area insufficient to affix the prescribed placards, placards may be replaced by labels conforming to 5.2.2.2 to be affixed on two opposite sides of the portable tank."

- 5.3.2.1.2 (b) At the end, add a new sentence to read as follows: "For portable tanks with a capacity of not more than 3 000 litres and with an available surface area insufficient to affix the prescribed placards, the UN number may be displayed on an orange rectangular panel of appropriately reduced size on the external surface of the tank in characters not less than 25 mm high.".
- 5.3.2.2 In the second paragraph, replace "marking" by "mark" and insert a new fourth sentence to read as follows: "For portable tanks with a capacity of not more than 3 000 litres and with an available surface area insufficient to affix the prescribed marks, the minimum dimensions of the sides may be reduced to 100 mm."
- 5.3.2.3.2 At the end, add a new sentence to read as follows: "For portable tanks with a capacity of not more than 3 000 litres and with an available surface area insufficient to affix the prescribed marks, the minimum dimensions may be reduced to 100 mm x 100 mm.".

Chapter 5.4

Insert a new 5.4.1.5.11 to read as follows:

"5.4.1.5.11 Classification where new data is available (see 2.0.0.2)

For transport in accordance with 2.0.0.2, a statement to this effect shall be included in the transport document, as follows "Classified in accordance with 2.0.0.2"."

Insert a new 5.4.1.5.12 to read as follows:

"5.4.1.5.12 Transport of UN Nos. 3528, 3529 and 3530

For transport of UN Nos. 3528, 3529 and 3530, the transport document shall contain the following additional statement "Transport in accordance with special provision 363"."

Chapter 5.5

- 5.5.2.3.2 In the paragraph after the figure, replace "marking" by "mark" (twice).
- 5.5.3.4.2 Replace "markings" by "marks".
- 5.5.3.6.2 In the last paragraph before the Note, replace "marking" by "mark".

Chapter 6.1

- 6.1.1.3 Amend the introductory sentence to read as follows: "Every packaging intended to contain liquids shall successfully undergo a suitable leakproofness test. This test is part of a quality assurance programme as stipulated in 6.1.1.4 which shows the capability of meeting the appropriate test level indicated in 6.1.5.4.3:".
- 6.1.3 In Note 1, amend the beginning to read as follows: "The marks indicate that the packaging which bears them correspond to...". In the second sentence, replace "mark does" by "marks do". In Note 2, replace "marking is" by "marks are" (twice). In Note 3, replace "marking does" by "marks do". In the second sentence, replace "marking" by "mark".
- 6.1.3.1 In the first paragraph, replace "markings" by "marks" (twice). In the heading of sub-paragraphs and in (e), replace "marking" by "marks". In the figure note in (e), replace "marking" by "mark".
- 6.1.3.2 In the first sentence replace "markings" by "marks".
- 6.1.3.3 In the last sentence replace "markings" by "marks".
- 6.1.3.4 Replace "markings" by "marks" (twice).
- 6.1.3.5 Replace "markings" by "marks".
- 6.1.3.6 Replace "mark" by "marks".
- 6.1.3.7 At the beginning, replace "Marking" by "Marks" and "elements of the marking" by "mark". In the second paragraph, amend the end to read as follows: "...still enable the other marks required in 6.1.3.1 to be correctly identified.".
- 6.1.3.8 In the introductory sentence, amend the end to read as follows: "...in sequence, durable marks showing:".
- 6.1.3.9 Replace "markings" by "marks" (twice).
- 6.1.3.10 In the heading, replace "of markings for" by "for marking".
- 6.1.3.11 In the heading, replace "of markings for" by "for marking".
- 6.1.3.12 In the heading, replace "of markings for" by "for marking" and in the Note "markings" by "marking".

- 6.1.5.1.6 In the NOTE, replace "assembling" by "using". Add a new last sentence to read as follows: "These conditions do not limit the use of inner packagings when applying 6.1.5.1.7.".
- 6.1.5.5.4 In the third sentence, replace "marking" by "mark".

Chapter 6.2

- 6.2.1.1.2 Replace "those that are marked with a UN certification marking" by "those that bear "UN" certification marks"
- 6.2.1.1.9 In the introductory sentence, after "and testing specified by" insert "a standard or technical code recognised by".
- 6.2.1.5.1 (g) Amend the text before the Note to read as follows:
- "(g) A hydraulic pressure test. Pressure receptacles shall meet the acceptance criteria specified in the design and construction technical standard or technical code;".
- 6.2.1.5.1 (i) Replace "markings" by "marks".
- 6.2.1.6.1 (a) Replace "markings" by "marks".
- 6.2.2.1.1 After the entry for ISO 9809-3:2010 insert a new entry to read as follows:

ISO 9809-4:2014	Gas cylinders – Refillable seamless steel gas cylinders –	Until further notice
	Design, construction and testing – Part 4: Stainless steel	
	cylinders with an Rm value of less than 1 100 MPa	

6.2.2.1.1 In the table, for ISO 7866:1999, in the column "Applicable for manufacture", replace "Until further notice" with "Until 31 December 2020".

After the entry for ISO 7866:1999, insert a new entry to read as follows:

ISO ISO 7866:	Gas cylinders – Refillable seamless aluminium alloy gas	Until further
2012+ Cor	cylinders – Design, construction and testing	notice
1:2014	NOTE: Aluminium alloy 6351A or equivalent shall not be	
	used.	

6.2.2.1.1 At the end of the table, replace the three last entries (corresponding to standards "ISO 11119-1:2002", "ISO 11119-2:2002" and "ISO 11119-3:2002") with the following entries:

ISO 11119-1:2002	Gas cylinders of composite construction – Specification and	Until 31 December
	test methods - Part 1: Hoop wrapped composite gas	2020
	cylinders	
ISO 11119-1:2012	Gas cylinders – Refillable composite gas cylinders and tubes	Until further notice
	– Design, construction and testing – Part 1: Hoop wrapped	
	fibre reinforced composite gas cylinders and tubes up to 450	
	1	
ISO 11119-2:2002	Gas cylinders of composite construction - Specification and	Until 31 December
	test methods - Part 2: Fully wrapped fibre reinforced	2020
	composite gas cylinders with load-sharing metal liners	
ISO 11119-2:2012	Gas cylinders – Refillable composite gas cylinders and tubes	Until further notice
+ Amd 1:2014	- Design, construction and testing - Part 2: Fully wrapped	
	fibre reinforced composite gas cylinders and tubes up to 450	
	l with load-sharing metal liners	

ISO 11119-3:2002	Gas cylinders of composite construction – Specification and	Until 31 December
	test methods - Part 3: Fully wrapped fibre reinforced	2020
	composite gas cylinders with non-load-sharing metallic or	
	non-metallic liners	
ISO 11119-3:2013	Gas cylinders – Refillable composite gas cylinders and tubes	Until further notice
	– Design, construction and testing – Part 3: Fully wrapped	
	Besign, construction and testing Tart 5. Tarry wrapped	
	fibre reinforced composite gas cylinders and tubes up to 450	

6.2.2.1.1, Note 1 Replace "unlimited service life" with "a design life of not less than 15 years.".

6.2.2.1.1 Amend Note 2 to read as follows:

"NOTE 2: Composite cylinders with a design life longer than 15 years shall not be filled after 15 years from the date of manufacture, unless the design has successfully passed a service life test programme. The programme shall be part of the initial design type approval and shall specify inspections and tests to demonstrate that cylinders manufactured accordingly remain safe to the end of their design life. The service life test programme and the results shall be approved by the competent authority of the country of approval that is responsible for the initial approval of the cylinder design. The service life of a composite cylinder shall not be extended beyond its initial approved design life."

6.2.2.1.2 After the entry for standard "ISO 11120:1999", add the following new entries:

ISO 11119- 1:2012	Gas cylinders – Refillable composite gas cylinders and tubes – Design, construction and testing – Part 1: Hoop wrapped fibre reinforced composite gas cylinders and tubes up to 450 l	Until further notice
ISO 11119- 2:2012 + Amd 1:2014	Gas cylinders – Refillable composite gas cylinders and tubes – Design, construction and testing – Part 2: Fully wrapped fibre reinforced composite gas cylinders and tubes up to 450 l with load-sharing metal liners	Until further notice
ISO 11119- 3:2013	Gas cylinders – Refillable composite gas cylinders and tubes – Design, construction and testing – Part 3: Fully wrapped fibre reinforced composite gas cylinders and tubes up to 450 l with non-load-sharing metallic or non-metallic liners	Until further notice

6.2.2.1.2 Insert a new last row in the table in 6.2.2.1.2 to read as follows:

ISO 11515:	Gas cylinders – Refillable composite reinforced tubes of	Until further
2013	water capacity between 450 L and 3 000 L - Design,	notice
	construction and testing	

6.2.2.1.2 Add the following NOTES after the table:

"NOTE 1: In the above referenced standards composite tubes shall be designed for a design life of not less than 15 years.

NOTE 2: Composite tubes with a design life longer than 15 years shall not be filled after 15 years from the date of manufacture, unless the design has successfully passed a service life test programme. The programme shall be part of the initial design type approval and shall specify inspections and tests to demonstrate that tubes manufactured accordingly remain safe to the end of their design life. The service life test programme and the results shall be approved by the competent authority of the country of approval that is responsible for the initial approval of the tube design. The service life of a composite tube shall not be extended beyond its initial approved design life."

6.2.2.1.3 In the table, for standards "ISO 3807-1:2000" and "ISO 3807-2:2000", amend the text in column "Applicable for manufacture" to read "Until 31 December 2020". After these standards, add the following new row:

ISO	Gas cylinders – Acetylene cylinders – Basic	Until further
3807:2013	requirements and type testing	notice

6.2.2.2 In the table, replace the entry for "ISO 11114-2:2000" with the following entry:

ISO 11114-	Gas cylinders – Compatibility of cylinder and valve materials with
2:2013	gas contents – Part 2: Non-metallic materials

6.2.2.3 In the table, for ISO 10297:2006, in the column "Applicable for manufacture", replace "Until further notice" with "Until 31 December 2020".

After the entry for ISO 10297:2006, insert a new entry to read as follows:

ISO 10297:2014	Gas cylinders – Cylinder valves – Specification	Until further
	and type testing	notice

- 6.2.2.4 In the table, for ISO 10462: 2005, replace "Until further notice" by "Until 31 December 2018".
- 6.2.2.4 In the table, after ISO 10462: 2005, insert a new row to read as follows:

ISO 10462:2013	Gas cylinders – Acetylene cylinders – Periodic	Until further
	inspection and maintenance.	notice

- 6.2.2.5.2.1 Replace "marking" by "marks".
- 6.2.2.5.5 In the fourth paragraph, second sentence, replace "marking" by "marks". In the third sentence, replace "certification marking" by "certification marks"
- 6.2.2.6.2.1 In the last sentence, replace "marking" by "marks"
- 6.2.2.6.5 In the first paragraph, replace "marking" by "marks" (twice).
- 6.2.2.7.4 Insert the following new sub-paragraphs and note at the end:
- "(q) For composite cylinders and tubes having a limited design life, the letters "FINAL" followed by the design life shown as the year (four digits) followed by the month (two digits) separated by a slash (i.e. "/").
- (r) For composite cylinders and tubes having a limited design life greater than 15 years and for composite cylinders and tubes having non-limited design life, the letters "SERVICE" followed by the date 15 years from the date of manufacture (initial inspection) shown as the year (four digits) followed by the month (two digits) separated by a slash (i.e. "/").
- **NOTE:** Once the initial design type has passed the service life test programme requirements in accordance with 6.2.2.1.1 NOTE 2 or 6.2.2.1.2 NOTE 2, future production no longer requires this initial service life mark. The initial service life mark shall be made unreadable on cylinders and tubes of a design type that has met the service life test programme requirements."
- 6.2.2.7.5 Add the following text at the end of the first indent: "...except for the marks described in 6.2.2.7.4 (q) and (r) which shall be adjacent to the periodic inspection and test marks of 6.2.2.7.7".
- 6.2.2.7.7 (a) In the second sentence, replace "marking" by "mark".

- 6.2.2.7.5 In the sentence after the sub-paragraphs, amend the end to read as follows: "...example of marking a cylinder.".
- 6.2.2.8.3 In the Note, amend the end to read as follows: "...substitute a label for these permanent marks.".
- 6.2.2.9.4 (a) In the second sentence, replace "marking" by "mark".

Chapter 6.3

- 6.3.4 In Note 1, amend the beginning to read as follows: "The marks indicate that the packaging which bears them correspond to...". In Note 2, replace "marking is" by "marks are". In Note 3, replace "marking does" by "marks do".
- 6.3.4.1 Replace "markings" by "marks" (twice).
- 6.3.4.2 (g) Replace "marking" by "mark".
- 6.3.4.3 At the beginning, replace "Marking" by "Marks" and "element of the marking" by "mark". In the second paragraph, amend the end to read as follows: "...still enable the marks required in 6.3.4.1 to be correctly identified.".
- 6.3.5.1.6 (g) Replace "markings" by "marks".

Chapter 6.4

6.4.23.12 (a) In the first sentence, replace "identification marking" by "identification marks".

Chapter 6.5

- 6.5.2.1.1 In the first paragraph, replace "markings" by "marks".
- 6.5.2.1.1 (a) Replace "marking is stamped" by "marks are stamped".
- 6.5.2.1.1 In the last paragraph, after the sub-paragraphs, replace "Marking" by "Mark" and "element of the marking" by "mark". Amend the text after sub-paragraph (h) to read:

"The primary marks required above shall be applied in the sequence of the sub-paragraphs below. The marks required by 6.5.2.2 and any further mark authorized by a competent authority shall still enable the primary marks to be correctly identified.

Each mark applied in accordance with (a) to (h) and with 6.5.2.2 shall be clearly separated, e.g. by a slash or space, so as to be easily identifiable.".

- 6.5.2.1.2 In the heading, replace "markings" by "marking".
- 6.5.2.2.1 Replace "markings" by "marks". In the table, in the heading of the first column, replace "marking" by "marks" and in table note b, replace "marking" by "mark".
- 6.5.2.2.3 Replace "markings" by "marks".
- 6.5.2.2.4 Amend as follows:

Amend the beginning of the first sentence to read as follows: "Inner receptacles that are of composite IBC design type shall be identified by the application of the marks...", remainder unchanged.

In the first paragraph, second sentence, replace "marking" by "marks". In the second paragraph, replace "marking" by "marks" and "marking" by "mark".

Renumber the existing Note as Note 1. Add a new Note 2 to read as follows:

- "NOTE 2: The date of manufacture of the inner receptacle may be different from the marked date of manufacture (see 6.5.2.1), repair (see 6.5.4.5.3) or remanufacture (see 6.5.2.4) of the composite IBC."
- 6.5.2.3 Replace "marking indicates" by "marks indicate".
- 6.5.2.4 Replace "marking" by "marks" and "markings" by "marks"
- 6.5.4.4.1(a) (i) Replace "marking" by "marks".
- 6.5.4.4.2 Amend the introductory sentence to read as follows:
- "6.5.4.4.2 Every metal, rigid plastics and composite IBC for liquids, or for solids which are filled or discharged under pressure, shall undergo a suitable leakproofness test. This test is part of a quality assurance programme as stipulated in 6.5.4.1 which shows the capability of meeting the appropriate test level indicated in 6.5.6.7.3:".
- 6.5.4.5.3 Replace "marking" by "marks".

Chapter 6.6

- 6.6.3.1 In the first paragraph, replace "markings" by "marks". In sub-paragraph (a), replace "marking is" by "marks are". In the sentences after the sub-paragraphs, replace "marking" by "mark", "element of the marking" by "mark" and delete the Note.
- 6.6.3.2 In the heading, replace "the marking" by "marking".

Chapter 6.7

6.7.2.19.8 (a) and 6.7.3.15.8 (a) Add a new last sentence to read as follows:

"The wall thickness shall be verified by appropriate measurement if this inspection indicates a reduction of wall thickness;".

6.7.2.19.8 (g) Replace "markings" by "marks".

Figure 6.7.2.20.1 Amend the heading to read "Example of a plate for marking".

6.7.3.15.8 (f) Replace "markings" by "marks".

Figure 6.7.3.16.1 Amend the heading to read "Example of a plate for marking".

6.7.4.14.9 (e) Replace "markings" by "marks".

Figure 6.7.4.15.1 Amend the heading to read "Example of a plate for marking".

6.7.5.2.4 (a) Replace "ISO 11114-2:2000" with "ISO 11114-2:2013".

6.7.5.12.6 (e) Replace "markings" by "marks".

Figure 6.7.5.13.1 Amend the heading to read "Example of a plate for marking".

6.8.5.5.1 In the first paragraph, replace "markings" by "marks". In the last paragraph, replace "Marking" by "Marks" and "element of the marking" by "mark".

Chapter 7.1

- 7.1.3.2.3 Insert the phrase", ammonium nitrate emulsion or suspension or gel (UN No. 3375)" after "(UN Nos. 1942 and 2067)".
- 7.1.6.1 Amend to read as follows:
- "7.1.6.1 These provisions apply to the transport of substances for which:
- (a) The proper shipping name as indicated in column 2 of the Dangerous Goods List of Chapter 3.2 or according to 3.1.2.6 contains the word "STABILIZED"; and
- (b) The SADT or the SAPT¹ determined for the substance (with or without chemical stabilization) as offered for transport is:
 - (i) 50 °C or less for packagings and IBCs; or
 - (ii) 45 °C or less for portable tanks.".

Footnote ¹ reads as follows: "¹ The self-accelerating polymerization temperature (SAPT) shall be determined in accordance with the Manual of Tests and Criteria. The SADT tests in Section 28, Series H as appropriate may be equally applied to determine a self-accelerating polymerization temperature.".

- 7.1.6.2 At the end, add: ", except that the term "SADT" as used in these paragraphs is understood to include also "SAPT" when the substance concerned reacts by polymerization".
- 7.1.6.4 Delete.
- 7.1.6.5 Renumber as 7.1.6.4.
- 7.1.9.2 Replace "markings" by "marks".

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